

## CYCLONE STAY KIT INSTALLATION GUIDE

100NB steel post stay kit suitable for 40NB & 50NB stay pipe, including a galvanised stay plate providing longer lasting corrosion resistance.

### CYCLONE 100NB STEEL POST STAY KIT



The Stay Kit includes:

- Tension Cable & Rod
- 100NB Post Collars
- 100NB Round Post Cap
- 40NB & 50NB Stay Connectors
- Galvanised Stay Plate



### Step 1:

Take the 100NB galvanised round post cap and hammer it onto your strainer post.



### Step 2:

Wrap the loop of 3m cable around the strainer post & thread the rod through the loop.



### Step 3:

Walk the cable out to determine the distance of your baseplate from the post.



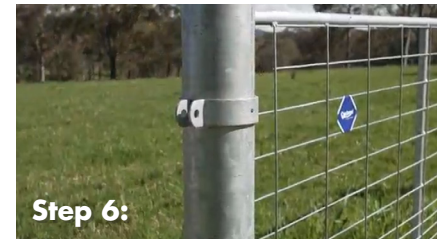
### Step 4:

Select the best stay connector for your need. Both 40NB & 50NB are included in the kit!



### Step 5:

Push the stay connector into your stay then use a hammer to secure it into the pipe.



### Step 6:

Fit the 100NB collar onto the strainer post.



### Step 7:

Pick up your stay and place the wedge between the collar.



### Step 8:

Place the bolt through the 100NB collar and stay connector, loosely tighten.



### Step 9:

Line up the stay in the required direction and insert the base plate tongue into the end of the stay.



### Step 10:

Thread the tension rod through the hole in the tongue and place a washer and bolt on the rod.



### Step 11:

Tighten all bolts using a 19mm spanner.